



## 2018 NAPA VALLEY, DOLLARHIDE ESTATE VINEYARD SAUVIGNON BLANC

St. Supéry Estate Vineyards and Winery is a 100% Estate Grown, sustainably farmed winery located in the renowned Rutherford growing region in the heart of Napa Valley. Dollarhide Ranch is a 1,530+ acre property with steep, rolling hills, some flat lands, seven lakes and a vast array of wildlife located in the northeastern hills of Napa Valley. With elevations ranging from 600 – 1,100 feet, we have planted over 500 acres of grapevines, leaving the rest of the property to thrive in its natural state. Committed to producing the highest quality estate wines without compromise, we focus on sustainable winery and farming operations to protect the land and environment for future generations.

**WINEMAKER'S NOTES** In the glass, the wine presents with vibrant yellow and green hues. Intense aromas of pink grapefruit and kiwi are met with a hint of pear and anise, balanced with seductive toasted oak char. Rich flavors of kiwi, lime and grapefruit zest on the palate combine while the toasted qualities of the barrel maturation have encouraged a full, rich mouthfeel with a subtle creaminess from sur-lie maturation.

**VINTAGE 2018** The 2018 growing season started with a relatively mild winter and spring. There was decent rain in early and mid-January, almost none in February, and a fair amount in March and April which filled our lakes and kicked off the growing season. July was warm and August saw markedly cooler temperatures absent of heat spikes, followed by ideal weather in September and October. The quality of the fruit was terrific, and the resulting wines show tremendous promise. After achieving the desired flavors on the vine, the Sauvignon Blanc was harvested in the cool morning hours in an effort to preserve the delicate flavors. The fruit was received in the cellar, where the grapes were pressed to tank and immediately chilled and settled prior to fermentation. Fermentation occurred in both stainless steel tanks and new French oak barrels at cool temperatures to maintain and enhance the natural flavors. The final blend was completed after 5 months of sur-lie maturation.



**APPELLATION**

Napa Valley

**OAK MATURATION**

17% new French oak for  
5 months

**ALCOHOL**

14.1%

**VINEYARD**

Dollarhide Estate Vineyard

**PH**  
3.14

**HARVEST DATES**

Sept 13 - Sept 25, 2018

**VARIETY/BLEND**

100% Sauvignon Blanc

**T. ACIDITY**  
6.7 g/L

**BOTTLING DATE**

March 21 and 22, 2019

**CASE PRODUCTION**

3,814 cases



ESTATE GROWN + SUSTAINABLY FARMED + CERTIFIED NAPA GREEN

ST. SUPÉRY ESTATE VINEYARDS AND WINERY

8440 ST. HELENA HWY. PO BOX 38, RUTHERFORD, CA 94573 | 707.963.4507 | STSUPERY.COM